

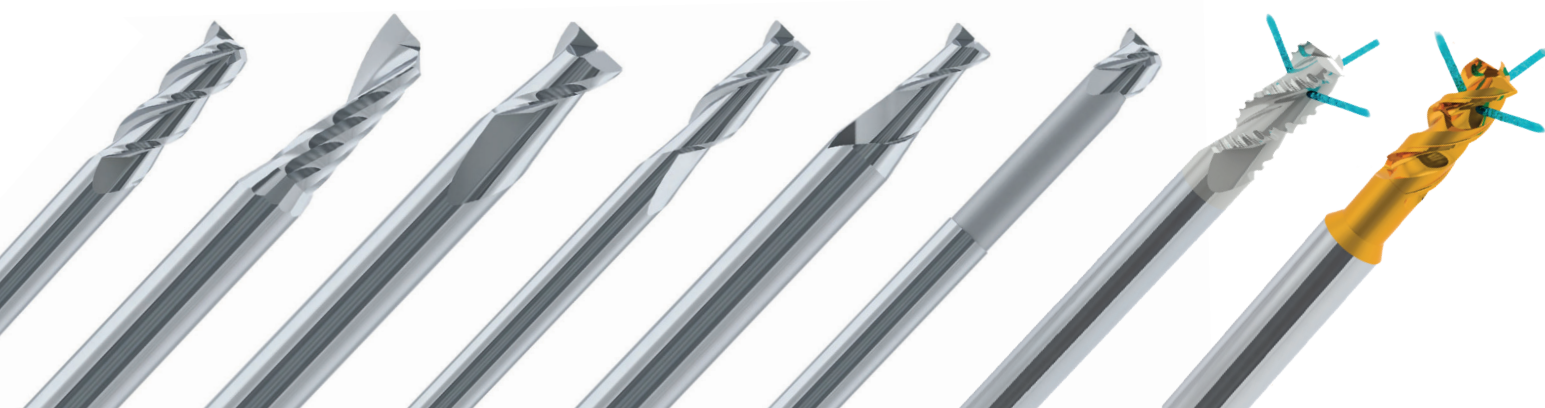
# RIDIX

Rappresentanze macchine utensili  
Tecnologie per lavorazioni meccaniche



## CATALOGO SPECIALE ALLUMINIO

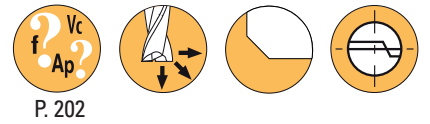
Contiene le ultime novità



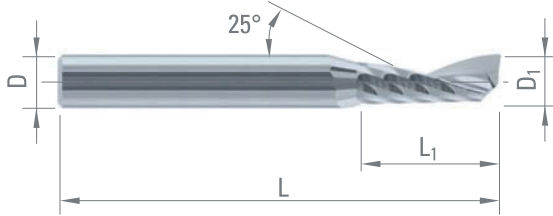
# DIXI 7561

FRESE MONOTAGLIANTE PER ALLUMINIO

Z = 1



P. 202




Lega Cu  
Argento  
Oro

Leghe  
di Al

Plastica

Sgrossatura  
●●●●○

Finitura  
●●●●○

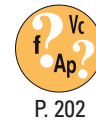
$D_1$ e8		$L_1$	$D_{h5}$	L	MD nudo	DLC*
2.00	0.10 x 45°	4.0	3	38	46560	97284
3.00	0.15 x 45°	6.0	3	38	46561	97285
4.00	0.15 x 45°	12.0	4	50	46562	97286
5.00	0.15 x 45°	14.0	5	50	46563	960345
6.00	0.20 x 45°	16.0	6	50	46564	967038
8.00	0.20 x 45°	20.0	8	60	46565	992675
10.00	0.20 x 45°	22.0	10	70	46566	996345
12.00	0.20 x 45°	25.0	12	70	46567	965525

\* per materiali non ferrosi

# DIXI 7582

## FRESE CILINDRICHE CON CODOLO RINFORZATO

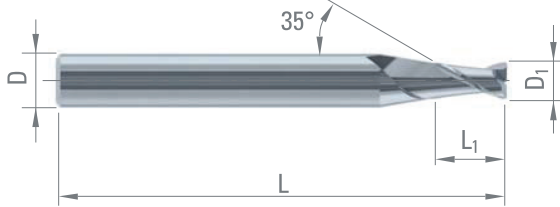
Z = 2



P. 202



$D_1 \geq 2.8$



Acciaio + Pb	Ghise	Titanio e relative leghe	Lega Cu Argento Oro	Lega Cu diffic. da lavorare
Leghe di Al	Plastica			

Sgrossatura  
●●●●○

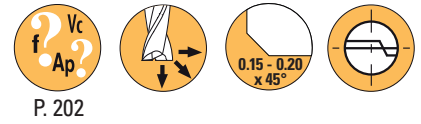
Finitura  
●●●●○

$D_1$	$L_1$	$D_{h5}$	L	MD nudo	TiAlN
$\emptyset < 2.00 - 0/-0.01$					
$\emptyset < 3.00 - 0/-0.02$					
$\emptyset \geq 3.00 - e8$					
1.00	2.0	3	38	47357	56304
1.50	3.0	3	38	47358	56305
2.00	4.0	4	50	47359	56306
2.50	5.0	4	50	47360	56307
2.80	6.0	6	50	35734	36304
3.00	6.0	6	50	30298	36305
3.80	8.0	6	50	34973	36306
4.00	8.0	6	50	30299	36607
4.50	10.0	6	50	35709	56983
5.00	10.0	6	50	30300	36309
5.50	10.0	6	50	35735	56303
6.00	10.0	6	50	29100	36299
8.00	15.0	8	60	29101	36300
10.00	18.0	10	66	29102	56334
12.00	20.0	12	73	30521	36302
16.00	25.0	16	82	30523	56318
20.00	35.0	20	104	31858	56335

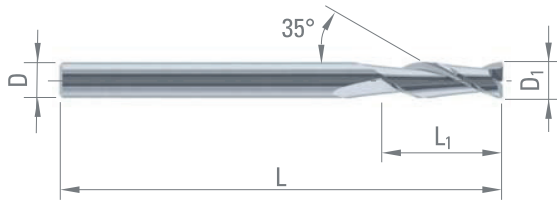
# DIXI 7572

## FRESE CILINDRICHE

Z = 2



P. 202



Material compatibility icons:

- Acciaio + Pb
- Lega Cu Argento Oro
- Lega Cu diffic. da lavorare
- Leghe di Al
- Grafite
- Plastica

Sgrossatura  
●●●●○

Finitura  
●●●●○

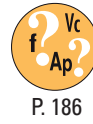
D <sub>1</sub> e8	L <sub>1</sub>	D <sub>h5</sub>	L	MD nudo	TiAIN	DIAMANT*
3.00	14.0	3	50	32484	56320	57045
4.00	16.0	4	50	32485	56321	57046
5.00	18.0	5	60	32486	56322	57047
6.00	20.0	6	75	32487	56337	57048
7.00	22.0	7	75	32488		
8.00	25.0	8	75	32489	56336	57050
10.00	30.0	10	90	32491	56341	
12.00	36.0	12	100	32492	56342	

\* per materiali non ferrosi

# DIXI 7232

FRESE CILINDRICHE CON DENTATURA DIRITTA

Z = 2



P. 186



Ghise

Leghe Cu  
Argento  
Oro

Leghe  
di Al

Plastica

Sgrossatura



Finitura



$D_{1\ e8}$	$L_1$	$D_{h5}$	L	MD nudo
2.00	6.0	2	38	42540
3.00	7.0	3	38	42541
4.00	8.0	4	50	42542
6.00	10.0	6	57	42543
8.00	16.0	8	63	42544

# DIXI 7273

FRESE PER FINITURA

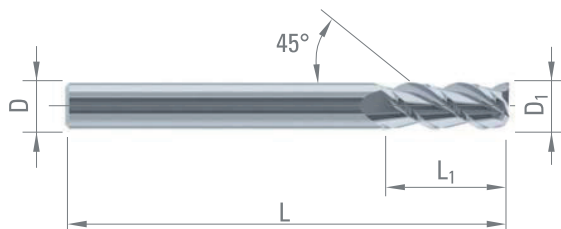
Z = 3



P. 166



$D_1 \geq 12$



- Acciaio + Pb
- Acciaio legg. legato
- Ghise
- Titanio e relative leghe
- Lega Cu Argento Oro
- Lega Cu diffic. da lavorare
- Leghe di Al
- Plastica

Sgrossatura  
●●●●○

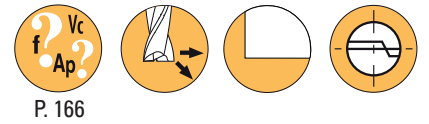
Finitura  
●●●●●

$D_{1e8}$	$L_1$	$D_{h5}$	L	MD nudo	TiAlN
3.00	10.0	3	38	35741	57254
4.00	12.0	4	50	35742	57255
5.00	14.0	5	50	34225	57256
6.00	16.0	6	57	35743	57258
8.00	20.0	8	63	34227	57259
10.00	22.0	10	72	34228	57260
12.00	22.0	12	73	34229	57261
16.00	27.0	16	82	35745	
20.00	35.0	20	104	35747	

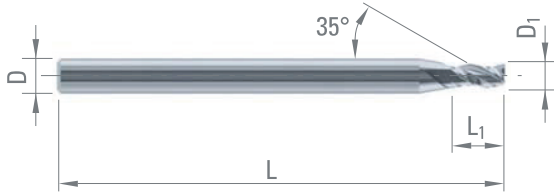
# DIXI 7583

## FRESE CILINDRICHE CON CODOLO RINFORZATO

Z = 3



P. 166



Acciaio + Pb	Acciaio legg. legato	Acciaio fort. legato	Acciaio inox aust.	Ghise
Titanio e relative leghe	Lega Cu Argento Oro	Lega Cu diffic. da lavorare	Leghe di Al	Plastica



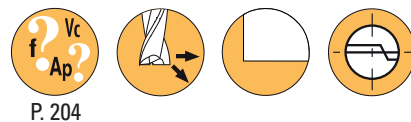
D <sub>1</sub>	L <sub>1</sub>	D <sub>h5</sub>	L	MD nudo	TiAlN	DLC*
0.30	0.6	3	38	972403	972404	975572
0.40	0.8	3	38	972405	972406	982427
0.50	1.0	3	38	52565	963644	977361
0.60	1.2	3	38	963676	963678	982428
0.70	1.4	3	38	963677	963679	973037
0.80	1.6	3	38	954650	963680	982429
0.90	1.8	3	38	951666	963681	983104
1.00	2.0	3	38	31445	44659	960097
1.10	2.2	3	38	66496	66497	983105
1.20	2.4	3	38	66498	66499	973027
1.30	2.6	3	38	66500	66501	983106
1.40	2.8	3	38	66502	66503	983107
1.50	3.0	3	38	29407	40913	957103
1.60	3.2	3	38	41962	66510	983108
1.70	3.4	3	38	66504	66505	983109
1.80	3.6	3	38	66506	66507	983111
1.90	3.8	3	38	66508	66509	983112
2.00	4.0	3	38	39304	40081	61971
2.50	5.0	3	38	39213	40580	61973
3.00	6.0	6	50	40739	41954	61974
4.00	8.0	6	50	34377	53324	984169
5.00	10.0	6	50	48700	53325	984170
6.00	12.0	6	50	978074	978075	984171

\* per materiali non ferrosi

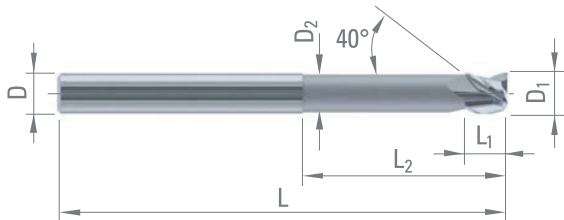
# DIXI 7593

## FRESE CILINDRICHE CON COLLO SCARICATO

Z = 3-4



P. 204



Leghe  
di Al

Sgrossatura  
●●●●○

Finitura  
●●●○○

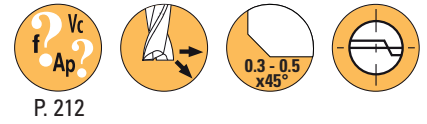
$D_{1\ h5}$	$L_1$	$D_2$	$L_2$	$D_{h5}$	L	Z	MD nudo
6.00	6.0	5.6	30	6	66	3	49281
8.00	8.0	7.6	45	8	81	3	49282
10.00	10.0	9.6	50	10	90	3	49283
12.00	12.0	11.6	55	12	100	3	49284
16.00	16.0	15.6	72	16	120	3	49285
20.00	20.0	19.6	80	20	130	4	49286



# DIXI 7215 - 7215-FC DAC

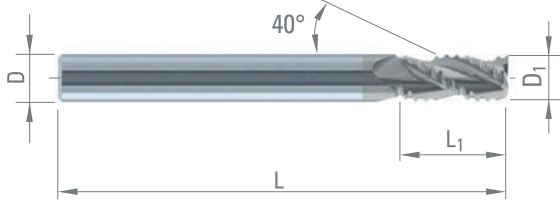
FRESE PER SGROSSARE ALLUMINIO

Z = 3

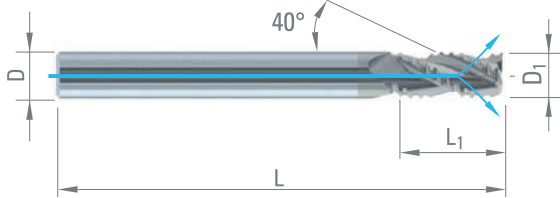


P. 212

**7215**



**7215-FC**



- Lega Cu  
Argento  
Oro
- Lega Cu  
diffic. da  
lavorare
- Leghe  
di Al

Sgrossatura  
●●●●●

Finitura  
○●●●○

**7215**

**7215-FC**



$D_{1 d12}$	$L_1$	$D_{h6}$	L	DAC	DAC
6.00	13.0	6	57	993017	995594
8.00	19.0	8	63	993018	995595
10.00	22.0	10	72	993003	995596
12.00	26.0	12	83	990143	995597
16.00	32.0	16	92	993019	307320



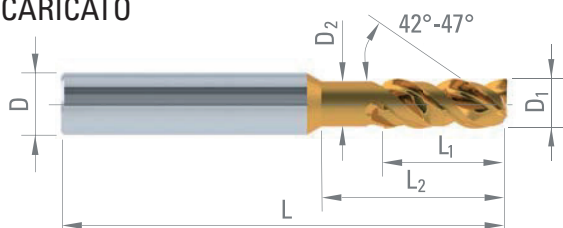
A richiesta

## DIXI 7563 - 7563-FC DIXAL

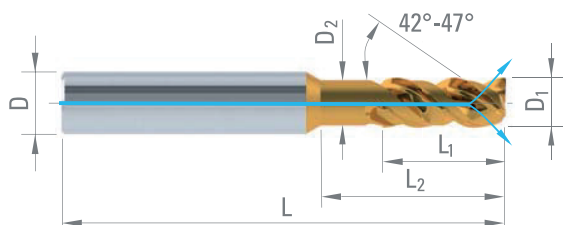
FRESE CILINDRICHE CON ELICA VARIABILE  
E COLLO SCARICATO

Z = 3

7563



7563-FC



P. 206

Lega Cu  
Argento  
Oro

Lega Cu  
diffic. da  
lavorare

Leghe  
di Al

Plastica

Sgrossatura



Finitura



7563

7563-FC



$D_{1h10}$	$L_1$	$D_2$	$L_2$	$D_{h5}$	L	DIXAL	DIXAL
4.00	9.0	3.60	14	4	57	991388	
6.00	13.0	5.60	21	6	57	991389	321899
8.00	19.0	7.40	26	8	63	991390	321900
10.00	22.0	9.30	30	10	72	991391	321901
12.00	26.0	11.00	37	12	83	991392	321902
16.00	32.0	15.00	42	16	92	991393	321903
20.00	38.0	19.00	50	20	104	991394	322866

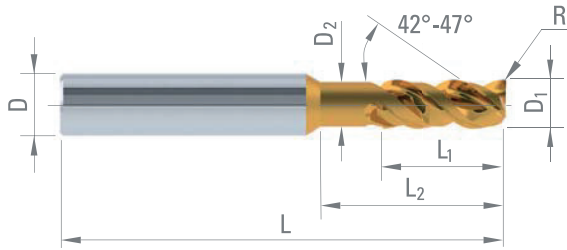
# DIXI 7565 - 7565-FC DIXAL

FRESE TORICHE AD ELICA VARIABILE

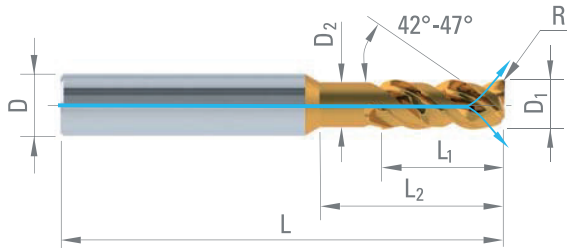
Z = 3



7565



7565-FC

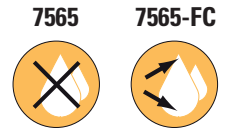


- Leghe Cu Argento Oro
- Leghe Cu diffic. da lavorare
- Leghe di Al
- Plastica

Sgrossatura



Finitura



D <sub>1</sub>	L <sub>1</sub>	D <sub>2</sub>	L <sub>2</sub>	D <sub>h5</sub>	L	R	7565 DIXAL	7565-FC DIXAL
4.00	9.0	3.60	14	4	57	0.5	339042	
						1.0	339043	
6.00	13.0	5.60	21	6	57	0.5	339044	339067
						1.0	339045	339068
						1.5	339046	339069
8.00	19.0	7.40	26	8	63	0.5	339047	339070
						1.0	339048	339071
						2.0	339049	339072
						3.0	339050	339073
10.00	22.0	9.30	30	10	72	0.5	339051	339074
						1.0	339052	339075
						2.0	339053	339076
						3.0	339054	339077
12.00	26.0	11.00	37	12	83	0.5	339055	339078
						1.0	339056	339079
						2.0	339057	339080
						3.0	339058	339081
16.00	32.0	15.00	42	16	92	1.0	339059	339082
						2.0	339060	339083
						3.0	339061	339084
						4.0	339062	339085
20.00	38.0	19.00	50	20	104	1.0	339063	339086
						2.0	339064	339087
						3.0	339065	339088
						4.0	339066	339089



RIDIX S.p.A.  
Via Indipendenza 9/f  
10095 Grugliasco (TO)  
Tel: +39 011 4027511  
Fax : +39 011 4081484  
Email: info.dp@ridix.it

[www.ridix.it](http://www.ridix.it)



**RIDIX**

Rappresentanze macchine utensili  
Tecnologie per lavorazioni meccaniche